



ALBRAZE A

Brazing Fluxes

AWS A/SFA 5.31 **FB1-A**

DIN 8511
F-LH 1

KEY FEATURES:

- Aluminium brazing flux
- Contains fluorides and chlorides
- Excellent cleaning action
- Flux residue is hygroscopic, hence easily soluble in water

TYPICAL APPLICATIONS:

- Brazing of Al and its alloys

DIRECTION :

Before Use : Remove oil, grease or other contaminants from the surface to be brazed. Check pH in case of over shelf life. Shake well to homogenize.

After Use : Clean flux residue from brazed joint using hot water 60°C for best results. If hot water unavailable, room temperature water may also be used. Remaining flux to be kept in closed container. Although fluxes are milder to human hygienic care is recommended.

TECHNICAL DATA :

Form	Filler Metal Type	Activity Temperature Range, °C
Powder	BAISi	580-615

PACKING DATA:

Packing Form	Wt/Bottle	
Bottle	500 gms	